

# MANTA

DESIGN SIGURD ROTHE



MANTA

## UNIQUE BUYING REASONS

- > Standard equipped with stacking protection underneath the seat
  - > Stackable up to 12 on a transport dolly
  - > Manta is 100% recyclable after its lifespan
- > The backrest guarantees good support and excellent seating comfort
  - > A linking system is optionally available
  - > Manta can be fitted with a writing tablet



MANTA DATASHEET

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### NL

- > Standaard voorzien van stapelbescherming onder de zitting
- > Stapelbaar tot 12 stoelen op een transportwagen
- > Manta is 100% recyclebaar na zijn levenscyclus
- > De rugleuning garandeert een goed zitcomfort en ondersteuning
- > Een stoelkoppeling is optioneel leverbaar
- > Manta kan worden uitgerust met een schrijftafel

### DE

- > Standard ausgestattet mit Stapelschutz unter dem Sitz
- > Stapelbar bis zu 12 auf einem Transportwagen
- > Manta ist zu 100% recycelbar
- > Die Rückenlehne garantiert die richtige Unterstützung im Rücken und exzellenten Sitzkomfort
- > Eine Stuhlverkettung ist optional möglich
- > Manta kann mit abklappbaren Schreibtislar ausgestattet werden

### FR

- > Standard équipé d'une protection d'empilage sous le siège
- > Empilable jusqu'à 12 chaises sur son chariot
- > Manta est 100% recyclable
- > Le dossier garantit un bon soutien et un excellent confort d'assise
- > Un système d'assemblage est proposé en option
- > Manta peut être équipée d'une tablette écriteiro

casala®

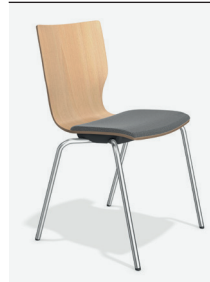
## PRODUCT REVIEW

3992/00



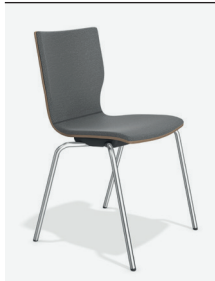
Hout / Holz / Wood / Bois	2689 gr.
Metaal / Metall / Steel / Acier	2352 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>5157 gr.</b>

2991/00



Hout / Holz / Wood / Bois	2689 gr.
Metaal / Metall / Steel / Acier	2352 gr.
Overig / Übrig / Other / Reste	150 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>5307 gr.</b>

2992/00



Hout / Holz / Wood / Bois	2689 gr.
Metaal / Metall / Steel / Acier	2352 gr.
Overig / Übrig / Other / Reste	285 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>5442 gr.</b>

2993/00



Hout / Holz / Wood / Bois	2689 gr.
Metaal / Metall / Steel / Acier	2352 gr.
Overig / Übrig / Other / Reste	473 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>5630 gr.</b>

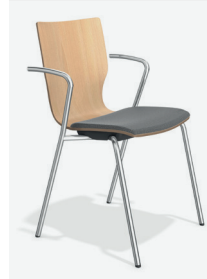
## PRODUCT REVIEW

3992/10



Hout / Holz / Wood / Bois	2689 gr.
Metaal / Metall / Steel / Acier	3309 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>6114 gr.</b>

2991/10



Metaal / Metall / Steel / Acier	3309 gr.
Hout / Holz / Wood / Bois	2689 gr.
Overig / Übrig / Other / Reste	150 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>6264 gr.</b>

2992/10



Metaal / Metall / Steel / Acier	3309 gr.
Hout / Holz / Wood / Bois	2689 gr.
Overig / Übrig / Other / Reste	285 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>6399 gr.</b>

2993/10



Metaal / Metall / Steel / Acier	3309 gr.
Hout / Holz / Wood / Bois	2689 gr.
Overig / Übrig / Other / Reste	473 gr.
Kunststof / Kunststoff / Plastic / Polypropylène	116 gr.
<b>Totaal / Gesamt / Total / Total</b>	<b>6587 gr.</b>

# TECHNICAL SPECIFICATIONS

UK

## FRAME

> Tube Ø 20x2mm cold rolled  
EN10305-3 chrome quality

## CONNECTIONS

> Metal parts connected to frame  
through MIG/TIG  
> Seating connected with screws

## BACK

> 11 layers of veneer, glued under high  
pressure

## FINISH

> natural lacquered wood, optional  
stained  
> (matt) chromed thickness of 20µm  
- 25µm powdercoating thickness  
300µm

## ARMREST

> Metal, fitted with PU tube

## GLIDES

> Felt glides (ultrasonically welded)  
are optional

NL

## FRAME

> Buis Ø 20x2mm koud gewalst  
EN10305-3 chroomkwaliteit

## BEVESTIGING

> Metaaldelen frame verbonden  
middels lassen (MIG)  
> Schaal bevestigd met schroeven

## RUG/ZITTING

> Vervaardigd van PEFC™  
goedgekeurd hout, 11 fineerlagen  
geperst en verlijmd

## AFWERKING

> Blank gelakt hout, optioneel gebeitst  
> (Mat) verchroomd met een laagdikte  
20µm - 25µm poedercoating met  
een laagdikte 300µm

## ARMLEUNING

> Metaal, optioneel afgewerkt met PU  
slang

## GLIJDERS

> Optioneel te voorzien van glijders  
met aangelaste vilt

DE

## GESTELL:

> Rundstahlrohr Ø 20x2mm kalt  
gewalzter Stahl, nach EN10305-3  
Verchromungsqualität

## VERBINDUNGEN

> Die Metallteile des Gestells sind  
nach MIG / TIG verschweißt  
> Der Sitz ist mit Schrauben befestigt

## SITZSCHALE

> Sitz und Rücken als Sitzschale  
mit 11 Furnierlagen,  
Hochdruckverleimt

## FINISH

> Holzoberfläche naturfarben lackiert,  
optional farbig gebeitst  
> Matt verchromt, Stärke 20µm -  
25µm pulverbeschichtet mit einer  
materialstärke von 300µm

## ARMLEHNGESTÄNGE

> Stahlrohr, optional überzogen mit  
PU-Schlauch schwarz (Polyurethan)

## GLEITER

> Standard POM-Kunststoffgleiter,  
optional Filzgleiter mit  
aufgeschweißtem Filz

FR

## CHÂSSIS

> Tube Ø 20x2mm laminé à froid,  
chrome qualité EN10305-3

## ASSEMBLAGE

> Parties métalliques assemblées au  
châssis par MIG/TIG  
> Assise assemblée par vis

## COQUE

> 11 couches de placage, collées sous  
haute pression

## FINITIONS

> Hêtre vernis naturel, ou teinté en  
option  
> chromé, chromé mat, épaisseur  
20µm - 25µm, epoxy épaisseur  
300µm

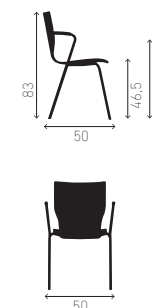
## ACCOUDOIRS

> Métal, poignée en PU en option

## PATINS

> Patins feutrine (fixés par ultrasons)  
en option

MANTA



All sizes in cm

## GENERAL INFO

### CASALA CIRCULAR ECONOMY

Casala realizes it is responsible for the environment and the economic and social well-being of our world and considers it is important to make a structural contribution. Our objective with regard to Circular Economy is simple: successful corporate social responsibility with focus on a sustainable world. During the design phase we determine the products and materials and examine their impact and behaviour in the product chain. These choices are the basis of adequate management of products and materials. For many years Casala has been working with raw materials that mainly originated in Western Europe. The required transport kilometers are thus kept to a minimum. This contributes to the lowest possible CO-2 emissions.

Chairs are frequently discarded after use and seen as waste. This is unnecessary, as the parts are often not at the end of their life cycle. Therefore Casala chooses to refurbish various items from our product range and offers CE guarantee on multiple programs.

When purchasing new furniture, you decide in consultation with Casala whether you want to make use of the CE guarantee. Casala CE comes with an official certificate. The moment you want to replace the furniture, you can return this CE certificate. Every CE-certified product will receive a cash refund, a nice start for the purchase of new furniture. This contributes to a more sustainable world, the foundation of Circular Economy.

Result: a chair with the same quality and warranty conditions as a new chair

### CASALA MAINTENANCE

You can find the general maintenance manual at:

[www.casala.com/maintenance](http://www.casala.com/maintenance)

### CASALA GUARANTY

Casala guarantees that delivered products retain their functional properties for a period of 5 years. The warranty period commences on the date of delivery and is not interrupted, impeded or renewed when a warranty service has been



provided. We can handle complaints quickly when you send a clear description together with photos, the model number, the order number and the date of manufacture to Casala. You can find this information on the production sticker under the product.

See further additional warranty conditions.

### CASALA CERTIFICATION

Casala continually strives to reduce the environmental impact in the development of our products. During development, care is taken to make responsible use of raw materials and production techniques. For many years Casala has been working with dedicated suppliers and producers conformed to the ISO14001 standard. This standard is used worldwide to start and assess environmental management systems. In order to ensure wood and paper products originate from responsibly managed forests, Casala encourages the use of international certifications PEFC™ and FSC®.

Casala embraces PEFC™ and FSC® as certification institutes. By integrating these standards, we are able to extract our current timber from the forests without harming the needs of future users.

Thanks to the established quality requirements and control of production processes, Casala's contract furniture guarantees excellent quality, long life span and durability.

Casala FSC® certification: CU-COC-858146

Casala PEFC™ certification: CU-PEFC-858146



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